

STEELZ™ HV

Epoxy Mastic Safety Coating



PRODUCT DESCRIPTION

A two component, high solids, chemical resistant amine cured epoxy mastic. Chemical Mastic STEELZ™ HV is specially modified with a proprietary blend of selective resins, wetting agents and penetrates to provide excellent adhesion and protection of steel surfaces, and to upgrade old, deteriorated coatings. Ideal as a coating system over marginal prepared surfaces where blasting is impractical or prohibited. Recommended as a high build primer under a wide variety of topcoats.

PRODUCT FEATURES

1. Excellent adhesion to steel.
2. USDA Approved.
3. A high build primer or finish coat.
4. Out performs standard epoxies.
5. Excellent against “undercutting”.
6. Easy to apply, self-priming on steel.
7. Excellent build to protect sharp edges.
8. Tight film, low permeability.
9. Good chemical, abrasion, and impact resistance.
10. Available in many colors.
11. Available in a low temperature cure & fast cure version.

TECHNICAL DATA

COLORS: Standard Industrial Colors and Aluminum. Tint, Deep, and Neutral Base

CLEAN UP: S-74 or SA-17

FINISH: Gloss

POT LIFE: 3 hours @ 75°F when reduced with S-74

VOLUME SOLIDS: 83% +/-4% for all colors

RECOAT TIME: 8 hours at 75°F (5 dry mils)

COVERAGE (Theoretical): 1,315 sq. ft. at 1.0 mil DFT

APPLICATION: Spray, brush, or roller

RECOMMENDED THICKNESS: 5.0 - 7.0 dry mils at 188-263 sq. ft. per gallon

APPLICATION TEMP.: 45°-120°F

MIXING RATIO: 4:1 by volume. Mix 4 parts Base (Part A) to 1 part Hardener (Part B)

DRY SERVICE TEMP.: 170°F Max

INDUCTION TIME: None

SHELF LIFE: 1 year minimum

THINNING: S-74 Reducer

PACKAGING: 5 gal or 1 gal units

V.O.C. (White): 1.34 LBS/GL (161 GMS/L)

CHEMICAL RESISTANCE

(Splash/Spillage and short term immersion service). For Internal Lining Service, contact Garon Customer Service Paint for which chemicals are recommended for long term service.

Aluminum Nitrate - 50%
Aluminum Sulfate - 50%
Apple Juice
Beer
Brine
Barium Chloride - 50%
Boric Acid - 25%
Calcium Chloride - 50%
Castor Oil
Copper Sulfate - 50%
Corn Oil
Cutting Oil
Diesel Fuel
Diethylene Glycol
Distilled Water
Ethylene Glycol

Fish Oil
Fuel Oil
Gasoline (unleaded)
Glycerin
Glyoxal
Grape Fruit Juice
Hexylene Glycol
Hydraulic Fluid
Hexane
Honey
Iodine
Jet Fuel - (JP4, JP5, JP7)
Kerosene
Ketchup
Linseed Oil
Lactic Acid - 25%

Linseed Oil
Milk
Mineral Oil
Mineral Spirits
Molasses
Motor Oil
Mustard
Naptha (Aliphatic)
Oleic Acid
Olive Oil
Orange Juice
Peanut Oil
Phosphoric Acid - 20%
Power Steering Fluid
Rock Salt
Sodium Bisulfate - 50%

Sodium Bromide - 40%
Sodium Carbonate - 30%
Sodium Hydroxide - 50%
Sulfuric Acid - 20%

Transmission Fluid
Tomato Juice
Vegetable Oil
Whiskey

Wine
Xylene

PRODUCT USES

Specific areas include structural steel, tanks, vessels, water towers, equipment, pipe lines and racks, metal buildings, fences, catwalks, bridges, railings, fire escapes, etc., in chemical processing plants, pulp and paper mills, sewage and waste water treatment facilities, fertilizer plants, petroleum refineries, electric generating stations, coal handling operations, marine installations, etc. Chemical Mastic STEELZ™ HV can be used as a high performance primer under epoxy, polyurethane, acrylic, topcoating to upgrade corrosion resistance in severe chemical exposures.

SURFACE PREPARATION

Remove all dirt, grease, oil, soil, chemical contaminants, and other matter before any mechanical preparation. The surface must be free of any salt contamination. Prepare and paint only clean surfaces in accordance with Steel Structures Painting Council (SSPC) or National Association of Corrosion Engineers (N.A.C.E.) specifications.

1. **Steel**

a. **Sand Blast - Best**

Sand Blast to a "Commercial" (SSPC-SP6) or "Near White" (SSPC-SP10) metal finish.

b. **Power Tool Clean**

Follow instructions as outlined in SSPC-SP3 specification.

c. **Hand Cleaning**

Follow instructions as outlined in SSPC-SP2 specification.

Note: Prime surface the same day.

2. **Galvanized Steel/Aluminum:** Solvent clean per SSPC-SP1 or steam clean. Sweep blast to achieve a minimum 1 mil profile. Apply one (1) coat of STEELZ™ SHIELD HV as a primer at 3-4 mils DFT.

3. **Previously Painted Surfaces:** Solvent clean per SSPC-SP1 and/or power wash. Remove loose existing paint by wire brush or other hand tools. Feather edges. Make test application to check for compatibility.

4. **Concrete**

In all cases of surface preparation, the pH should be checked. A pH reading of 7.0 to 8.5 is acceptable. Also, a Water Dissipation Test should be made on random areas of the floor to determine if the proper degree of porosity has been achieved. Before the installation of any Gulf Coat Paint Products, the substrate should be examined for moisture. Test for moisture vapor transmission using ASTM F-1869 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor using Anhydrous Calcium Chloride. The maximum allowable rate is 3 lbs. per 1,000 square feet per 24 hours. Test for relative humidity in concrete floor slabs using Probes according to ASTM F-2170. This test measures the presence relative humidity of the slab below the surface. The maximum relative humidity should be below 80%.

New concrete must be cured at least a minimum of 28 days before applying a coating. On-grade slabs must have moisture vapor barrier in place. All laitance, sealers, efflorescence, chemical contaminants, grease, oil and other foreign material must be removed. The prepared surface must be clean, dry, and structurally sound. Garon recommends mechanical preparation by means of shot blasting or diamond grinding to achieve a CSP-2 or CSP-3 profile, in accordance with the International Concrete Repair Institute (ICRI). The profile should reflect something similar to a 60-100 grit sandpaper. If the substrate is not properly prepared and the appropriate profile is not achieved, failure of the product to adhere to the substrate may occur. Old concrete surfaces must be structurally sound. Any unsound areas must be repaired prior to proceeding with the resinous installation. For proper patching and repairing, contact Garon Products, Inc. Remove existing paint and loose concrete by rough sanding, sandblasting, high pressure water cleaning, shot blasting or grinding. In some cases where plant conditions allow, a stripper may be used to remove excessive build-up of paints or sealers.



Coating System

The properly sound, cleaned concrete must be primed first. Two coats of STEELZ™ HV Epoxy at approximately 5-7 mils dry per coat is recommended for light traffic areas.

V.O.C.

Unthinned	Thinned 5%	Thinned 10%	Thinned 20 %
1.34 lbs/gl	1.6 lbs/gl	1.83 lbs/gl	2.23 lbs/gl
161 GMS/Liter	192 GMS/Liter	219 GMS/Liter	267 GMS/Liter

MIXING INSTRUCTIONS

Stir each component to a uniform consistency, using a slow speed variable speed explosion proof drill with a Jiffy Mixer. Do not mix by hand. Make sure any pigment settled to the bottom is incorporated. Do not vary proportions. Chemical Mastic STEELZ™ HV is prepared by mixing 4 parts base (Part A) to 1 part Hardener (Part B) with a power mixer. STEELZ™ HV may be thinned up to 10% by volume for airless spray and up to 20% by volume for conventional spray. When rolling, thin 10-20% by volume.

APPLICATION PROCEDURE

Airless Spray	Graco	Conventional Spray	DeVilbiss
Gun	Silver Plus	Gun	MBC or JGA
Pump	33:1 Extreme	Fluid Tip	D
Tip Range	.019 to .023	Air Cap	64
Hose	3/8 inch I.D.	Atomizing Pressure	60 psi
Pressure	2400 to 2700 psi	Hose	½ inch I.D.

Filter Size 60 Mesh

Roller – Use a 3/8” – ½” nap, phenolic core, shed resistant roller cover. Roll in the same direction always keeping a wet edge. Do not over roll product.

Brush – Use pure bristle brush.

When spraying, use a 50% overlapping crosshatch pattern to minimize the occurrence of pinholes. Do not apply to surfaces below 45°F or above 120°F. Do not apply over dew or frost. The surface should be dry and at least 5°F above the dew point.

RECOAT TIME

TEMPERATURE	TACK FREE	MINIMUM RECOAT	MAXIMUM RECOAT
90°F	1 - 2 hours	5 - 6 hours	3 days
75°F	3 - 4 hours	7 - 8 hours	7 days
50°F	8 - 12 hours	36 - 48 hours	10 days

Times may be longer for thickness above 5 dry mils. For safety and proper product curing, good ventilation is necessary when painting indoors or in confined areas. Be sure the batch numbers are all the same to provide uniform color. Epoxy coatings may yellow or darken during application and after final cure. This will affect the color but will have no effect on the performance of the product. Heaters that emit carbon dioxide and carbon monoxide can cause the coating to yellow.

CAUTIONS

STEELZ™ HV is flammable. Keep away from all sources of ignition during mixing, application, and cure. STEELZ™ HV Hardener is corrosive. The Hardener and Base can cause eye and skin burns as well as allergic reactions. Use goggles, fresh air masks or NIOSH approved respirators, protective skin cream and protective clothing. This product is sold without warranty as to performance expressed or implied. Users are urged to make their own tests to determine the suitability for their particular conditions.

**SEE MATERIAL SAFETY DATA SHEET FOR FULL SAFETY PRECAUTIONS. FOR PROFESSIONAL AND INDUSTRIAL USE ONLY
KEEP AWAY FROM CHILDREN. NOT FOR RESIDENTIAL USE**